



KLESARSKA
ŠKOLA



EDUCATIONAL PROGRAMS AND ACTIVITIES

KLESARSKA ŠKOLA

STONEMASONRY SCHOOL

Ljubljana,
7th - 11th of March
2016.

➤ General information

- School was founded on 5 January 1909.
- manual manufacturing of stone mainly performed by means of manual wrought tools.
- Practical work is done on the local stone types of medium hard limestone (Veselje)
- school is a member of European Association of Building Crafts and Design - the association of stonemasons, stonemason schools, craft chambers and other expert teams (22 European states, the seat of the association is in Bruxelles)



2 EDUCATIONAL PROGRAMS

Based on 3 curriculums

➤ 4 year educational school for the profession stonemason technician

1. According to old curriculum until 2013-this year 4th grade is the last generation that works after that curriculum

2. According to new curriculum since school year 2013/2014:

- A. General core
- B. Compulsory vocational module
- C. Optional vocational module



➤ 3 year craft school for the profession stonemason

3. According to curriculum for stonemasons:

- A. General core
- B. Compulsory vocational module
- C. Optional vocational module





➤ **ACTUAL**

➤ Stonemason
technicians
(4 year education)

NEW CURRICULUM based on learning outcomes

A. General core

B. Compulsory vocational
module

C. Optional
vocational
module



➤ GENERAL

CORE

A. GENERAL CORE

A. GENERAL CORE	SUBJECTS	Number of classes (Annual and weekly - theory, exercises and workshops and points)															
		1 GRADE				2 GRADE				3 GRADE				4 GRADE			
		ANNUAL	WEEKLY			POINTS	ANNUAL	WEEKLY			POINTS	ANNUAL	WEEKLY			POINTS	ANNUAL
			T	E	W			T	E	W			T	E	W		
MODULE	CROATIAN LANGUAGE	105	3			6	105	3			6	105	3			6	96
	FORIN LANGUAGE	70	2			4	70	2			4	70	2			4	64
	HISTORY	70	2			4	70	2			4						
	RELIGIOUS TEACHING	35	1			2,5	35	1			2,5	35	1			2,5	32
	GEOGRAFY	70	2			4,5	35	1			2,5						
	PHISICAL EDUCATION	70	2			2	70	2			2	70	2			2	64
	MATHEMATICS	140	4			5,5	140	4			5,5	140	4			5	128
	PHYSICS	70	2			4	70	2			4						
	COMPUTER EDUCATION	70	2			3,5	70	2			3,5						
	POLITICS AND ECONOMY																32
	BIOLOGY	70	2			3											
TOTAL NUMBER OF CLASSES/POINTS		770	22	0	0	39	665	19	0	0	34	420	12	0	0	19,5	416

B. COMPULSORY VOCATIONAL PART



➤ **COMPULSORY
VOCATIONAL
MODULES**

B. COMPULSORY VOCATIONAL PART																					
B1. COMPULSORY VOCATIONAL MODULES	SUBJECTS	Number of classes (Annual and weekly - theory, exercises and workshops and points)																			
		1 GRADE					2 GRADE					3 GRADE					4 GRADE				
		ANNUAL	WEEKLY			POINTS	ANNUAL	WEEKLY			POINTS	ANNUAL	WEEKLY			POINTS	ANNUAL	WEEKLY			POINTS
			T	E	W			T	E	W			T	E	W			T	P	W	
CIVIL ENGINEERING	TECHNICAL DRAWING WITH PLAN UNDERSTANDING	70	1	1		5															
	BUILDING MATERIAL	70	1	1		5															
	DESCRIPTIVE GEOMETRY						70	1	1		5										
	CONSTRUCTION MECHANICS																64	1	1	3,5	
	BUILDING CONSTRUCTIONS																64	1	1	3,5	
	CONSTRUCTION MANAGEMENT																64	1	1	3,5	
	STONE	PETROGRAFY											70	1	1		6				
STONEMASON CONSTRUCTION							70	1	1		6	105	2	1		6	96	2	1	6	
STONE PROCESSING MACHINES												70	1	1		6	64	1	1	5	
APPLIED COMPUTERS	APPLICABLE COMPUTERS											70	1	1		5	64	1	1	5	
DRAWING AND ART CREATIVITY	FREEHAND DRAWING						105	1	2		6										
WORKSHOP	WORKSHOP	210			6	11	210			6	9	210			6	5,5	128			4	3
TOTAL NUMBER OF CLASSES		350	2	2	6	21	455	3	4	6	26	525	5	4	6	28,5	544	7	6	4	29,5



➤ **OPTIONAL**

VOCATIONAL

MODULE

B2. OPTIONAL VOCATIONAL MODULES	SUBJECTS	Number of classes (Annual and weekly - theory, exercises and workshops and points)															
		1 GRADE				2 GRADE				3 GRADE				4 GRADE			
		ANNUAL	WEEKLY			POINTS	ANNUAL	WEEKLY			POINTS	ANNUAL	WEEKLY			POINTS	ANNUAL
			T	E	W			T	E	W			T	E	W		
APPLIED CHEMISTRY AND PHYSICS	APPLIED CHEMISTRY IN STONEMASONRY											70	1	1		5	
	APPLIED PHYSICS											105	2	1		7	
ENTERPRISE	SMALL ENTERPRISE MANAGEMENT																64
ART CREATIVIY	INTRODUCTION IN SCULPTURE MODELLING											105	1	2		7	
	STYLES IN ARCHITECTURE																64
	STONE WORK											70		2		5	
TOTAL NUMBER OF CLASSES		0	0	0	0	0	0	0	0	0	0	175	1	4	0	12	64
		350	2	2	6	21	455	3	4	6	26	700	6	8	6	40,5	608



➤ **FINAL
EXAMINATION**

C. FINAL EXAMINATION																			
TOTAL NUMBER OF POINTS C.																			3

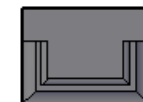
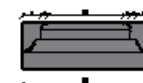
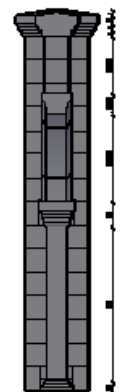
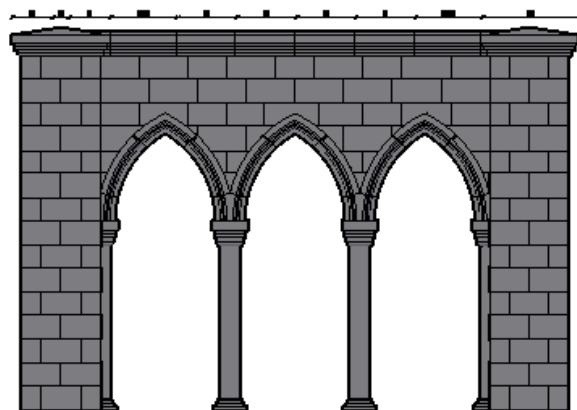
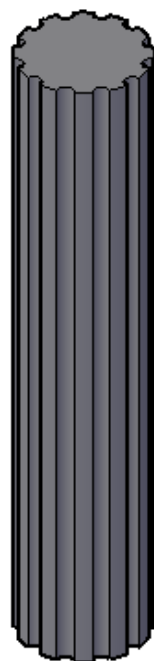
TOTAL NUMBER OF CLASSES/POINTS:	1120	24	2	6	60	1120	22	4	6	60	1120	18	8	6	60	1024	21	7	4	60
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- FINAL
EXAMINATION
- From excavation
(visiting quarry) to
manufacturing

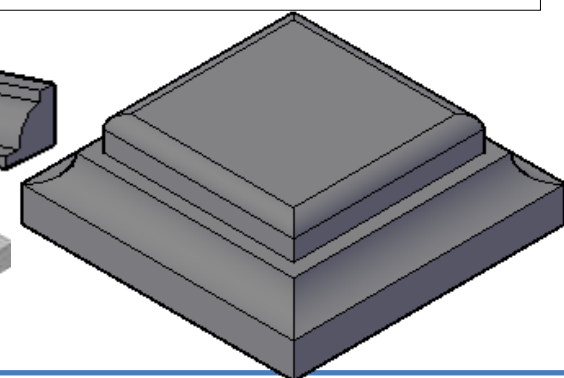
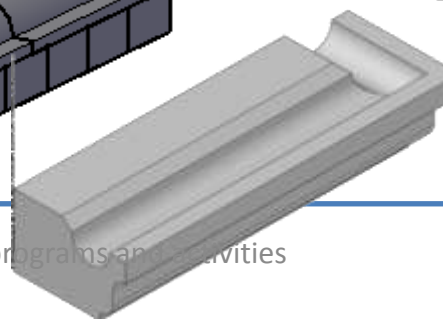
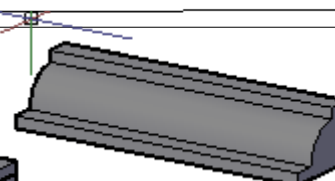
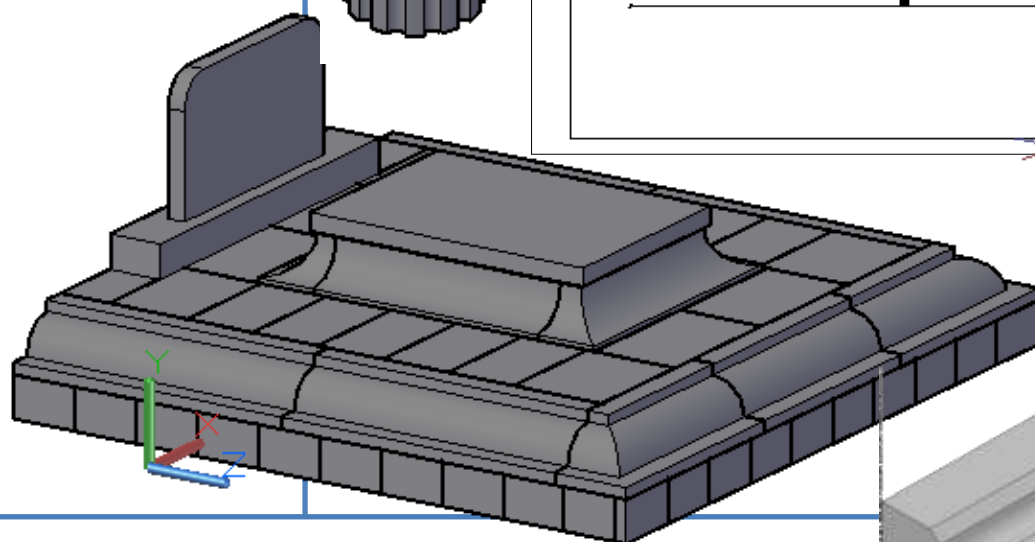




➤ FINAL
EXAMINATION



KLESARSKA ŠKOLA	
PLUČISČA	2012/2013
ARKADE	1:20
DETALJ	1:5
ĐENI KRIZMANIĆ	



How we made our curriculum?

- 4 year
educational
school for
the
profesion
stonemason
technician





OCCUPATIONAL STANDARDS

➤ 1. PHASE:

OCCUPATIONAL
STANDARDS

➤ 4 year
educational
school for
the
profesion
stonemason
technician

Professional standards ...skills, needs and competences which are applicable to job roles within an occupation in terms of performance.

Occupational standards are defined by industry at a sector level.
Occupational standards are developed through processes like functional analysis of each occupation.

Working group:

Katica Andrijašević, ing., Jadrankamen d.o.o., Pučišća
Branko Matić, dipl. ing., Klesarska škola, Pučišća
Ivica Nižetić, klesarski tehničar, Kamen Pučišća d.o.o.,
Pučišća

Gordana Paškvan Budiselić, dipl. ing., ASOO, Zagreb
mr. sc. Tamara Plastić, Klesarska škola, Pučišća
Tonči Štambuk, dipl. ing. arh.

Petar Šuran, dipl. ing., Kamen d.d., Pazin
Tonči Vlahović, dipl. ing., Klesarska škola, Pučišća
Stipe Vrandečić, stonemason technician, Obrada
kamenja Stipe, Pučišća
prof. dr. sc. Ivica Završki, Građevinski fakultet
Sveučilišta u Zagrebu, Zagreb

Proposal of vocational standard:

Agency for vocational education i obrazovanje odraslih uz
prethodnu suglasnost nadležnog sektorskog vijeća od 16. 5.
2012.

➤ 1. PHASE

OCCUPATIONAL
STANDARDS

**Working
group**

➤ 4 year
educational
school for
the
profesion
stonemason
technician



Ministry of science,
education and sports

**OCCUPATIONAL STANDARD
STONEMASON TECHNICIAN**



➤ 2. PHASE:

QUALIFICATION

STANDARD

➤ 4 year
educational
school for
the
profesion
stonemason
technician

QUALIFICATION STANDARD

➤ 2. PHASE

QUALIFICATION

STANDARD

...“being qualified” or “becoming qualified” or “becoming ready for qualification” or “entering the process to acquire qualification” or to “what is required” for performing a task or for practicing an occupation.

Qualification refers to persons, but sometimes it is connected to institutions, agencies etc.

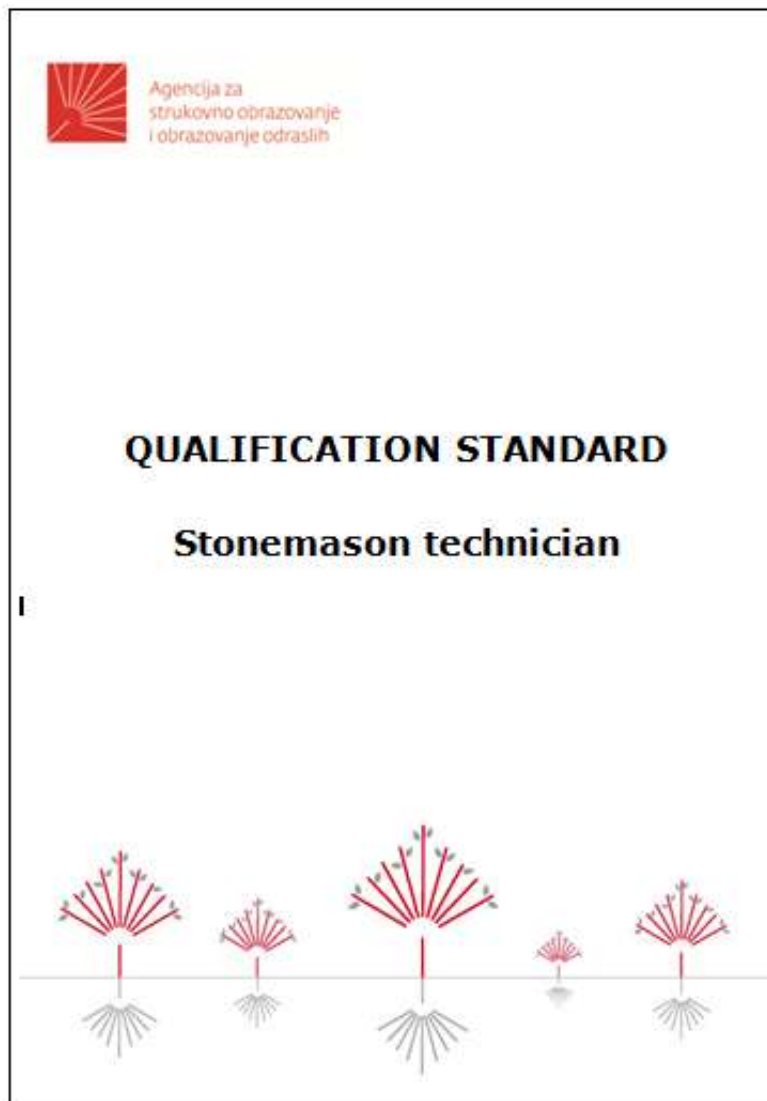
The existing European practice (as defined in the European Qualifications Framework) is based on 8 reference levels (some with 3 sublevels).

Descriptors delineate each of the levels and the difference among them, while effort is made for each level to be roughly corresponded with educational / training levels and / or learning environments.

➤ 4 year
educational
school for
the
profesion
stonemason
technician

➤ QUALIFICATION
STANDARD

➤ 4 year
educational
school for
the
profesion
stonemason
technician





QUALIFICATION STANDARDS vs. VOCATIONAL CURRICULA

- 4 year
educational
school for
the
profesion
stonemason
technician



STONEMASONRY TECHNICIANS – 2013.

DOKUMENTS

QUALIFICATION STANDARDS

VOCATIONAL CURRICULA

LEARNING OUTCOMES UNITS compulsory

5 COMPULSORY MODULES

COMPULSORY SUBJECTS

Technical drawing and understanding
technical plans

**CIVIL
ENGINEERING**
page 147.

**Technical drawing and
understanding technical plans**
(1. grade, 2 hours, 5 points)

Building materials

Building materials
(1. grade, 2 hours, 5 points)

Descriptive geometry

Descriptive geometry
(2. grade, 2 hours, 5 points)

Civil construction mechanics

Construction mechanics
(4. grade, 2 hours, 3,5 boda)

Civil engineering structures

Civil engineering structures
(4. grade, 2 hours, 3,5 boda)

Construction management

Construction management
(4. grade, 2 hours, 3,5 boda)

Petrography

STONE
page 160.

Petrography
(3. grade, 2 hours, 6 points)

Stonemasonry constructions – walls, pillars,
arches

Stonemason construction
(2. grade, 2 hours, 6 points)

Stonemasonry constructions – poklopnice,
stears, tombs

Stonemason construction
(3. grade, 3 hours, 6 points)

Stonemasonry constructions – složena
kamena plastika

Stonemason construction
(4. grade, 3 hours, 6 points)

Stone exploitation mechanics

Stone processing mechanics
(3. grade, 2 hours, 6 points)

Stone processing mechanics

Stone processing mechanics
(4. grade, 2 hours, 5 points)

➤ QUALIFICATION

STANDARD

➤ 4 year
educational
school for
the
profesion
stonemason
technician



➤ QUALIFICATION

STANDARD

➤ 4 year
educational
school for
the
profesion
stonemason
technician

Applying of AutoCAD in stone processing -2D drawing	APPLYING COMPUTER SCIENCE page 173.	Applying computer science (3. grade, 2 hours, 5 points)
Applying of AutoCAD in stone processing - 3D modelling		Applying computer science (4. grade, 2 hours, 5 points)
Freehand drawing	DRAWING AND ART CREATIVITY page 178.	Freeform drawing (2. grade, 3 hours, 6 points)
Introduction in stone hand processing	PRACTICAL TEACHING (WORKSHOP) page 181.	Workshop (1. grade, 6 sati, 11 points)
Stone hand processing with wrought tools		Workshop (2. grade, 6 sati, 9 points)
Stone hand processing with pneumatical and electrical tools		Workshop (3. grade, 6 sati, 5,5 points)
Stone hand processing acording to models		Workshop (4. grade, 4 hours, 3 boda)



<p>➤ QUALIFICATION STANDARD</p> <p>➤ 4 year educational school for the profesion stonemason technician</p>	LEARNING OUTCOMES UNITS optional	3 OPTIONAL MODULES	OPTIONAL SUBJECTS
	Applying chemistry in stonemasonry	APPLICABLE CHEMISTRY AND PHYSICS page. 190.	Applying chemistry in stonemasonry (3. grade, 2 hours, 5 points)
	Applying physics		Applying physics (3. grade, 3 classes, 7 points)
	Small enterprise management	ENTREPRENEUR SHIP page 196.	Small enterprise management (4. grade, 2 hours, 6 points)
	Introduction in sculpture modelling	ART CREATIVITY page 199.	Introduction in sculpture modelling (3. grade, 3 hours, 7 points)
	Styles in architecture		Styles in architecture (4. grade, 2 hours, 6 points)
	Manual manufacturing of stone – advanced program		Stone manufacturing (3. grade, 2 hours, 5 points)



➤ FINAL
PRODUCT

➤ 3 year
craft school
for the
profession
stonemason

Ministry of science,
education and sports

**VOCATIONAL CURRICULA
STONEMASON TECHNICIAN
QUALIFICATION**





CURRICULUM FOR STONEMASONS

➤ 3 year
craft school
for the
profession
stonemason



➤ GENERAL

CORE

Naziv predmeta	Broj sati						Ukupni broj sati
	1. razred		2. razred		3. razred		
	tjedno	godišnje	tjedno	godišnje	tjedno	godišnje	
Hrvatski jezik	3	105	3	105	3	96	306
Strani jezik	2	70	2	70	2	64	204
Povijest	2	70	-	-	-	-	70
Vjeronauk/etika	1	35	1	35	1	32	102
Tjelesna i zdravstvena kultura	1	35	1	35	1	32	102
Politika i gospodarstvo	-	-	2	70	-	-	70
Ukupno	9	315	9	315	7	224	854

Naziv predmeta	Broj sati						Ukupni broj sati
	1. razred		2. razred		3. razred		
	tjedno	godišnje	tjedno	godišnje	tjedno	godišnje	
Osnove računalstva	2	70	-	-	-	-	70
Matematika u struci	2	70	1	35	1	32	137
Tehničko crtanje	2	70			-	-	70
Građevinski materijali	1(2)	35			-	-	35
Tehnologija obrade kamena	-	-	1(1)	35	1(1)	32	67
Klesarske konstrukcije	1(3)	35	1(3)	35	2	64	134
Petrografija	-	-	2	70	-	-	70
Matematika, izborna nastava			1	35	1	32	67
Poznavanje nacрта	-	-	-	-	2	64	64
Građevne konstrukcije			2	70	-	-	70
Organizacija i obračun radova	-	-	-	-	2	64	64
Ukupno	8	280	8	280	9	288	848



➤ **GENERAL**
CORE

Naziv predmeta	Broj sati			Ukupni broj sati
	1. razred	2. razred	3. razred	
	godišnje	godišnje	godišnje	
Praktična nastava u školi s vježbama	360	270	160	790
<i>Nastava u školi – tehnološke vježbe¹</i>	290	235	128	
- Tehnologija obrade kamena		35	32	
- Građevinski materijali	35			
- Klesarske konstrukcije	35			
- Praktična nastava u radnom procesu – najmanje sati	540	630	640	1810
Ukupno	900	900	800	2600

U okviru praktične nastave u školi realiziraju se sadržaji zaštite na radu s najviše 35 sati.

	Broj sati			Ukupni broj sati
	1. razred	2. razred	3. razred	
	godišnje	godišnje	godišnje	
Općeobrazovni dio	315	280	256	851
Stručno-teorijski dio s izbornom nastavom	280	280	288	848
Praktični dio s tehnološkim vježbama	900	900	800	2600
Ukupno A)+B)+C)	1495	1460	1344	4299

About 60% goes to practical work in school workshop and in enterprises



- **EVALUATION**
- METHODS**
- **At the same time it is assistant exam**

➤ it can be taken 2 times in school, after that only in Croatian Craft Chamber

Izračunajte površinu i volumen objekta na slici.	
veći od	
manji od	
istina	

1. Poveži pojmove	
grani	između dviju strana magne
masa	masa objekta
gusto	gustoća
napetost	napetost
2. Odgovorite na pitanja	
1. Kako se zove materijal koji se koristi za izradu kamena?	Ploče, ploče i dr.
2. Kako se zove materijal koji se koristi za izradu kamena?	Magnez, magnez i dr.
3. Kako se zove materijal koji se koristi za izradu kamena?	Glin, gips i dr.

Pitanje se odnosi na predmet "Tehnologija obrade kamena".	
Sadržaj pitanja se odnosi na predmet "Tehnologija obrade kamena".	
1. Kako se zove materijal koji se koristi za izradu kamena?	1. Kako se zove materijal koji se koristi za izradu kamena?
2. Kako se zove materijal koji se koristi za izradu kamena?	2. Kako se zove materijal koji se koristi za izradu kamena?
3. Kako se zove materijal koji se koristi za izradu kamena?	3. Kako se zove materijal koji se koristi za izradu kamena?
4. Kako se zove materijal koji se koristi za izradu kamena?	4. Kako se zove materijal koji se koristi za izradu kamena?
5. Kako se zove materijal koji se koristi za izradu kamena?	5. Kako se zove materijal koji se koristi za izradu kamena?
6. Kako se zove materijal koji se koristi za izradu kamena?	6. Kako se zove materijal koji se koristi za izradu kamena?

Stone processing/excavation machines

Petrography

Stonemasonry constructions

Final exam/assistant exam

- 7.1. Nastavni predmet: **Hrvatski jezik**
Ispitni cilj: Ispit pismenog izražavanja
Način provjere znanja i umijeća: Tematska zadaća - pismeno
- 7.2. Nastavni predmet: **Petrografija**
Ispitni cilj: Znanje i moći primijeniti znanja stečena iz predmeta Petrografija u zanimanju klesar
Način provjere znanja i umijeća: Pismeni i usmeni ispit
- 7.3. Nastavni predmet: **Tehnologija obrade kamena**
Ispitni cilj: Znanje i moći primijeniti znanja stečena iz predmeta Tehnologija obrade kamena u zanimanju klesar
Način provjere znanja i umijeća: Pismeni i usmeni ispit, 40 sati rada na strojevima te rezanje klesanica za završni ispit
- 7.4. Nastavni predmet: **Klesarske konstrukcije**
Ispitni cilj: Znanje i moći primijeniti znanja stečena iz predmeta Klesarske konstrukcije u zanimanju klesar
Način provjere znanja i umijeća: Crtanje programa po odabranom ispitnom pitanju s dokaznom skizom, usmena obrana
- 7.5. Nastavni predmet: **Praktična nastava**
Ispitni cilj: Znanje i moći primijeniti znanja stečena iz predmeta Praktična nastava u zanimanju klesar
Način provjere znanja i umijeća: Izrada klesanica u školskoj radionici kao detalja iz zadanog ispitnog programa, a u ograničenom vremenu od najviše 40 sati



Textbooks/ Learning materials/...



➤ **Textbooks**

- For general subjects we use proposed books

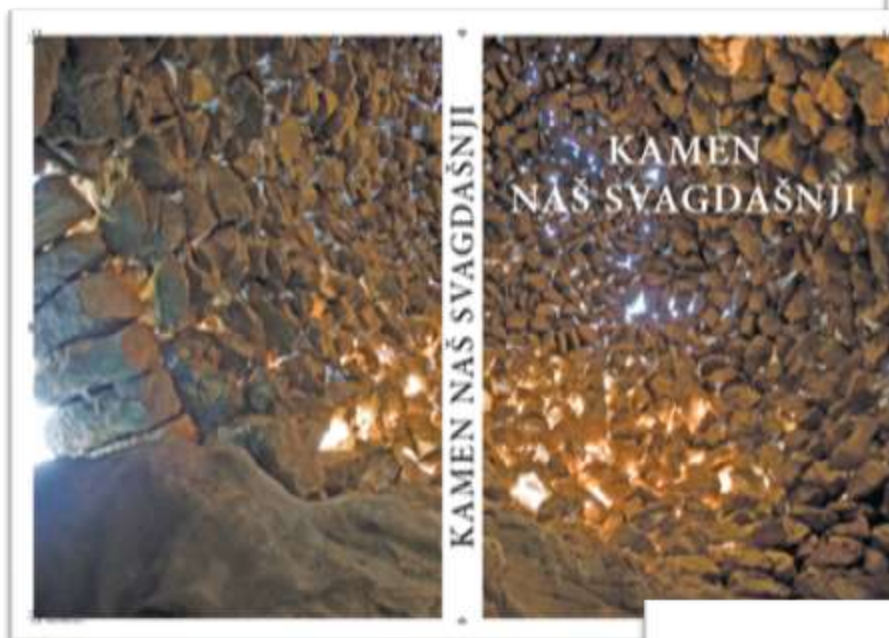
-For vocational subjects each of the teachers use their own scripts
- some rear teachers printed scripts for students

➤ **“e-school”**

-This year we are going to start new project leads by the Ministry of education called **e-škole** = “e-school”
- we have applied to this call for project; on of the term was to write plan and program; in that paper we proposed to make e-books for vocational subject in Klesarska škola;
- all teacher have papers and it is need to be adapted for new medium



➤ **LEARNING
MATERIALS**



- **LEARNING**
- MATERIALS**
- **Work safety**





Thank you for your attention

Tamara Plastić, Klesarska škola